

# SikaForce<sup>®</sup> -7010 (formerly 1815)

Hardener for two component polyurethane adhesive

## Technical Product Data

Chemical base	MDI – Diphenylmethane-4,4'-diisocyanate
Colour	Brown
Solids content	100%
Density <sup>1)</sup> (CQP 006-6) <sup>2)</sup>	1.2 g/cm <sup>3</sup> approx.
Viscosity <sup>1)</sup> (CQP 538-2)	250 mPa·s approx. (Brookfield RVT 2/50)
Shelf life 1000 kg	3 months
Shelf life smaller packaging	5 months

<sup>1)</sup> Testing temperature +23°C and 50% r.h.

<sup>2)</sup> CQP: Corporate Quality Procedures

### Description

SikaForce-7010 Hardener is a solvent-free dark brown liquid of low viscosity.

This product is manufactured in accordance with ISO 9001 and ISO 14001 quality assurance systems.

### Product Benefits

- Thin liquid
- Low vapour pressure

### Areas of Application

Hardener for two component polyurethane products.

Industry



### Cleaning

Non-cured hardener on tools and application equipment can be removed with SikaForce-7260 Cleaner. Cured hardener can only be removed mechanically.

### Storage Conditions

To be kept indoors between +10°C and +30°C in a dry place. Do not expose to direct sunlight or frost. After opening of the packaging, the contents should be protected against the atmospheric humidity by mounting a silica gel tube from Sika Danmark A/S. The minimum temperature during transportation is 0°C.

### Further Information

The following publications are available on request:  
- Safety data sheet

### Packaging Information

SikaForce-7010	Can	1 kg
	Can	5 kg
	Pail	20 kg
	Drum	250 kg
	Fluid bag	1000 kg

### Important

For information and advice on the safe handling, storage, and disposal of chemical products users should refer to the relevant safety data sheet(s) containing physical, ecological, toxicological and other safety related data for the appropriate type of substance.

### Notice:

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